



FACILITY CAPABILITIES



Our advanced 75,000 square-foot facility complements our craftsmanship, providing capabilities that go beyond what our customers demand. We are currently in the process of expansion as we continue to push the size and scope limits of our fabricating capabilities.

Flexible solutions, shorter lead times and quality craftsmanship.
That's the Sawyer difference and you'll see it in everything we do.

SHOP CAPABILITIES

- 75,000 sq. ft. facility includes blast and paint booth
- 20,000 sq. ft. heavy weld bay
- 40 acre property
- 10 acre lay-down yard
- 70 employees
- 7.5 ton bridge cranes (4)
- 20 ton bridge cranes (2)
- 1 ton jib cranes (6)
- ½ ton cranes in machining bays (4)
- Forklifts up to 33,000 lbs.
- Weld machines (18)
- Certified welders (16)
- CNC machines (6)
- CNC lathe machines (6)
- Lathe machines (5)
- Mill machines (4)
- Burn Tables (2)

Lead Times

- 5 days to 12 weeks depending on size

Fabrication Processes

- Welding
- Cutting
- Fitting
- Forming
- Pressed
- Rolling
- Sawing
- Bending
- Punching
- Notch
- Assembly
- Machining - CNC Machining

Cut and Weld Capabilities

- Large Welding Bays
- SMAW, GTAW, GMAW, FCAW, SAW welding processes
- Medium and Heavy Weld fabrications
- 10'x30' burn table with HD plasma capabilities to pierce up to 1" plate and 6" plate with oxy fuel
- 10'x40' burn table with HD plasma capabilities to pierce up to 2" plate and cut 3" with plasma and pierce up to 10" plate with oxy fuel

Production Volume

- Prototype
- Small runs - Medium runs

Project Types

- Piping
- ASME Vessel - R & U Stamp
- Heavy Weld
- Structural Weld
- Conventional and CNC Machining

Materials

- Steel - all carbon and alloy steels
- Stainless Steel
- Duplex Stainless Steel
- Superaustenitic Stainless Steel
- Hastelloy
- Monel
- Incoloy
- Inconel
- Aluminum
- Bronze
- Copper Nickel Alloys
- Silver
- Cast Iron

Material Sizes

- Thickness: Thin gauge to 12 in.
- Maximum Weight: up to 30,000 lbs.
- Tolerance: Per print

Finishes

- Galvanized
- Powder Coated